

**TYPE** Water borne pigmented primer**USE** For wood panels and fiberboards  
Suitable for line applications  
Only for indoor use**SPECIAL PROPERTIES** Good filling properties  
Good flow out  
Fast drying**TECHNICAL DATA****Density** Approx. 1.37 kg/l**Solids** Approx. 54 % by weight  
Approx. 37 % by volume**Volatile organic compound (VOC)** See Safety Data Sheet.**Storage** See label**System** TEKNOCOAT AQUA PRIMER 1866-80 is normally sprayed in two layers. Best results when forced dried. Overcoating with water borne topcoats.**DIRECTIONS FOR USE****Application method** Conventional spraying  
Airless spraying  
Airmix spraying**Drying time**

	<u>20 °C</u>	<u>50 °C/30 min.</u>
Dry for handling	1 h	After cooling
Dry for sanding	2 h	After cooling

**Thinner** Water**Cleaning** Water or TEKNOCLEAN 1954-00, 1T021010**HEALTH AND SAFETY** See Safety Data Sheet.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage [www.teknos.com](http://www.teknos.com).